

**Steel Construction Certification Scheme Limited**

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www.steelcertification.co.uk

Welding Certificate

2273 – CPR – 0134 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0134.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

Manufacturer	ASME Engineering Ltd 2 Grace House, Harrobian Business Village, Bessborough Rd, Harrow, London, HA1 3EX
Facilities of the Manufacturer	12C Gorst Road, Park Royal London, NW10 6LE Unit E, Rear of 7 Standard Road, Park Royal, NW10 6EX
Standard	BS EN 1090-2:2018
Execution Class	up to EXC 4 according to BS EN 1090-2:2018
Welding Process(es)	135 – MAG welding with solid wire electrode 131 – MIG welding with solid wire electrode 111 – MMA manual metal arc welding 141 – TIG welding with solid filler material (wire/rod) 136 – MAG welding with flux cored electrode 114 – MAG self-shielded tubular-cored arc welding
Base Material(s)	Group 1 steels PD CEN ISO/TR 20172 & CEN ISO/TR 15608 up to and including S355K2 according to BS EN 10025-1 to 5 up to and including S355J2H according to BS EN 10210 and BS EN 10219 Group 8 steels CEN ISO/TR 15608 Rebar – BS 4449
Responsible Welding Coordinator	Tony Hayre – IWE/EWE (up to and including EXC 4)
Alternate	Gary Hayre – IWE/EWE (up to and including EXC 4) Sandra Perkins – BCSA RWC route (up to and including EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	May 2014
Date of this issue	24 June 2024
Date of expiry	23 June 2027
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng



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Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI